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## QMFZ2.E56070 Plastics - Component

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## Plastics - Component

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### CHI MEI CORPORATION

E56070

59-1 SAN CHIA

JEN TE

TAINAN, 717 TAIWAN

									H	D	
		Min.		H	H	R T I		V	4	C	
		Thk	Flame	W	A	Elec	Mech		T	9	T
Material Dsg	Color	mm	Class	I	I		Imp	Str	R	5	I
<b>Acrylonitrile Butadiene Styrene (ABS), "POLYLAC", furnished as pellets.</b>											
<b>PA-1730(+)</b>	ALL	1.5	HB	5	2	60	60	60	3	5	2
		3.0	HB	4	2	60	60	60			
<b>PA-705(+)</b>	ALL	1.5-1.7	HB	-	-	60	60	60	-	-	-
<b>PA-706</b>	ALL	1.5	HB	4	0	60	60	60	2	6	-
		3.0	HB	3	0	60	60	60			
<b>PA-707(+)</b>	ALL	1.5	HB	4	0	60	60	60	2	6	0
		3.0	HB	4	0	60	60	60			
<b>PA-708(+)</b>	ALL	1.5-1.7	HB	-	-	60	60	60	-	-	-
<b>PA-709</b>	ALL	1.5	HB	4	0	60	60	60	0	6	1
		3.0	HB	4	0	60	60	60			
<b>PA-709B(+)</b>	ALL	1.5	HB	4	2	60	60	60	2	7	0
		3.0	HB	3	2	60	60	60			
<b>PA-709H</b>	ALL	1.5	HB	4	0	60	60	60	2	6	0
		3.0	HB	3	0	60	60	60			
<b>PA-709K</b>	ALL	1.5	HB	4	0	60	60	60	2	6	1
		3.0	HB	4	0	60	60	60			
<b>PA-709P</b>	ALL	1.5	HB	3	0	60	60	60	1	6	0
		3.0	HB	3	0	60	60	60			
<b>PA-709S</b>	ALL	1.5	HB	4	0	60	60	60	0	7	0

		3.0	HB	2	0	60	60	60			
<b>PA-716(+)</b>	ALL	1.5	HB	4	0	85	80	85	2	6	0
		3.0	HB	3	0	85	80	85			
<b>PA-717C(+)</b>	ALL	1.5	HB	4	1	85	80	85	0	7	1
		3.0	HB	4	0	85	80	85			
<b>PA-726(+)</b>	ALL	1.5	HB	5	0	60	60	60	0	6	0
		3.0	HB	4	0	60	60	60			
<b>PA-726M</b>	ALL	1.5	HB	5	0	60	60	60	0	6	0
		3.0	HB	4	0	60	60	60			
<b>PA-727</b>	ALL	1.5	HB	4	0	60	60	60	0	7	1
		3.0	HB	4	0	60	60	60			
<b>PA-737</b>	ALL	1.5	HB	4	0	60	60	60	0	7	1
		3.0	HB	4	0	60	60	60			
<b>PA-737 A03</b>	WT	1.5	HB	4	0	60	60	60	0	7	1
		3.0	HB	4	0	60	60	60			
<b>PA-746(+)</b>	ALL	1.5	HB	4	0	85	80	85	2	6	0
		3.0	HB	3	0	85	80	85			
<b>PA-746H</b>	ALL	1.6	HB	5	0	60	60	60	2	6	0
		3.0	HB	4	0	60	60	60			
<b>PA-746M</b>	ALL	1.5	HB	5	1	60	60	60	3	7	1
		3.0	HB	5	1	60	60	60			
<b>PA-746Y</b>	ALL	1.5	HB	5	0	60	60	60	1	6	0
		3.0	HB	4	0	60	60	60			
<b>PA-746YM(+)</b>	ALL	1.5	HB	2	4	60	60	60	1	6	0
		3.0	HB	1	3	60	60	60			
<b>PA-747(+)</b>	ALL	1.5	HB	4	0	85	80	85	0	7	1
		3.0	HB	4	0	85	80	85			
<b>PA-747A</b>	ALL	1.5	HB	4	0	60	60	60	1	6	0
		3.0	HB	3	0	60	60	60			
<b>PA-747F</b>	ALL	1.5	HB	4	0	60	60	60	0	6	0
		3.0	HB	3	0	60	60	60			
<b>PA-747H</b>	ALL	1.0	HB	-	-	60	60	60	0	6	0
		1.5	HB	4	0	60	60	60			
		3.0	HB	3	0	60	60	60			
<b>PA-747R</b>	ALL	1.5	HB	4	0	60	60	60	0	6	0
		3.0	HB	4	0	60	60	60			
<b>PA-747S</b>	ALL	1.5	HB	3	0	60	60	60	0	6	1
		3.0	HB	3	0	60	60	60			
<b>PA-747S A01</b>	WT	1.5	HB	3	0	60	60	60	0	6	1
		3.0	HB	3	0	60	60	60			
<b>PA-749</b>	ALL	1.5	HB	4	0	60	60	60	2	7	1

		3.0	HB	4	0	60	60	60			
<b>PA-749K(+)</b>	ALL	1.5	HB	4	0	60	60	60	2	6	0
		3.0	HB	3	0	60	60	60			
<b>PA-749S</b>	ALL	1.5	HB	3	0	60	60	60	2	6	1
		3	HB	3	0	60	60	60			
<b>PA-756(+)</b>	ALL	1.5	HB	4	0	60	60	60	0	6	1
		3.0	HB	4	0	60	60	60			
<b>PA-756H</b>	ALL	1.5	HB	4	0	60	60	60	0	6	0
		3.0	HB	3	0	60	60	60			
<b>PA-756K</b>	ALL	1.5	HB	-	-	60	60	60	1	-	-
		3.0	HB	-	-	60	60	60			
<b>PA-756S</b>	ALL	1.0	HB	4	1	60	60	60	3	6	1
		1.5-1.7	HB	4	1	60	60	60			
<b>PA-757 A01</b>	WT	1.5	HB	4	0	85	80	85	1	7	0
		3.0	HB	3	0	85	80	85			
<b>PA-757(+), PA-757K(+)</b>											
	ALL	1.5	HB	4	0	85	80	85	1	7	0
		3.0	HB	3	0	85	80	85			
<b>PA-757F</b>	ALL	1.5	HB	4	0	85	80	85	1	7	0
		3.0	HB	3	0	85	80	85			
<b>PA-757G J08</b>	BK	1.5	HB	5	1	60	60	60	3	7	3
		3.0	HB	5	1	60	60	60			
<b>PA-757H J01</b>	BK	0.75	HB	4	2	60	60	60	2	6	2
		1.0	HB	4	2	60	60	60			
		1.5	HB	4	2	60	60	60			
		3.0	HB	4	2	60	60	60			
<b>PA-757H(+)</b>	ALL	0.75	HB	4	2	60	60	60	3	6	2
		1.0	HB	4	2	60	60	60			
		1.5	HB	4	2	60	60	60			
		3.0	HB	4	2	60	60	60			
<b>PA-758(+)</b>	ALL	1.5	HB	4	3	60	60	60	0	6	0
		3.0	HB	3	3	60	60	60			
<b>PA-758H</b>	ALL	1.5	HB	5	1	60	60	60	1	7	1
		3.0	HB	4	1	60	60	60			
<b>PA-760 (+)</b>	ALL	1.5-1.7	V-2	4	2	60	60	60	1	6	0
<b>PA-761(+)</b>	ALL	1.5	V-0	4	2	60	60	60	3	7	3
		2.5-2.8	V-0, 5VB	4	2	60	60	60			
<b>PA-763</b>	ALL	1.5	V-0	4	1	60	60	60	3	7	1
		2.5	V-0, 5VA	3	1	60	60	60			
		3.0	V-0, 5VA	-	-	60	60	60			
<b>PA-763A</b>	ALL	1.5	V-1	-	-	60	60	60	2	7	2

		2.0	V-0, 5VB	3	2	60	60	60			
		2.5	V-0, 5VB	-	-	60	60	60			
		3.0	V-0, 5VA	-	-	60	60	60			
<b>PA-764(+)</b>	ALL	1.5	V-0, 5VB	1	0	75	85	75	2	7	2
		2.5	V-0, 5VA	1	0	75	85	75			
		3.0	V-0, 5VA	0	0	85	85	85			
<b>PA-764A(+)</b>	ALL	1.5	V-2	4	0	60	60	60	2	7	0
		2.1	V-0, 5VB	4	0	60	60	60			
		2.5-2.8	V-0, 5VA	4	0	60	60	60			
<b>PA-764B(+)</b>	ALL	2.5	V-0, 5VB	4	0	75	80	75	2	7	0
		3.0	V-0, 5VA	3	0	80	80	80			
<b>PA-764D</b>	ALL	1.5-1.7	V-2	4	0	60	60	60	2	6	0
		3.0	-	1	0	60	60	60			
<b>PA-764G</b>	ALL	0.75	V-2	5	1	60	60	60	4	7	1
		1.0	V-0	4	1	60	60	60			
		2.5-2.8	V-0, 5VA	1	0	60	60	60			
<b>PA-765(+)</b>	ALL	1.0	V-1	4	0	60	60	60	0	7	1
		1.5	V-0, 5VB	2	0	80	80	80			
		2.5	V-0, 5VA	2	0	80	80	80			
		3.0	V-0, 5VA	0	0	80	80	80			
<b>PA-765A(+)</b>	ALL	1.5	V-1	-	-	85	80	85	2	7	1
		2.1	V-0, 5VB	3	0	85	80	85			
		2.5	V-0, 5VA	3	0	85	80	85			
		3.0	V-0, 5VA	0	0	85	80	85			
<b>PA-765B(+)</b>	ALL	1.5	V-2	4	0	80	65	80	2	7	0
		2.1	V-2	2	0	80	65	80			
		2.5	V-0, 5VB	2	0	80	65	80			
		3.0	V-0, 5VA	2	0	80	75	80			
<b>PA-766</b>	ALL	1.5	V-0	1	0	60	60	60	0	7	2
		2.5	V-0, 5VA	1	0	60	60	60			
		3.0	V-0, 5VA	0	0	60	60	60			
<b>PA-768A</b>	ALL	1.5	V-2	4	0	60	60	60	2	7	0
		2.1	V-0	4	0	60	60	60			
		2.5-2.8	V-0, 5VA	4	0	60	60	60			
<b>PA-769</b>	ALL	3.0	V-0	1	0	60	60	60	0	7	2
<b>PA-776B</b>	ALL	1.5	HB	3	0	60	60	60	0	7	0
		3.0	HB	2	0	60	60	60			
<b>PA-777A</b>	ALL	1.5-1.7	HB	4	0	60	60	60	0	7	1
<b>PA-777B</b>	ALL	1.5-1.7	HB	4	0	60	60	60	0	7	1
<b>PA-77SD</b>	ALL	1.5	HB	5	1	60	60	60	3	6	1
		3.0	HB	5	1	60	60	60			

<b>PA-797(+)</b>	ALL	1.5	HB	5	0	60	60	60	0	6	0
		3.0	HB	4	0	60	60	60			
<b>Acrylonitrile Butadiene Styrene (ABS), "POLYLAC", furnished as sheets.</b>											
<b>PA-758R</b>	ALL	1.5	HB	3	0	60	60	60	0	5	0
		3.0	HB	3	0	60	60	60			
<b>Acrylonitrile Butadiene Styrene/Phenyl Maleimide (ABS/PMI), "POLYLAC", furnished as pellets.</b>											
<b>PA-760A(+)</b>	ALL	1.5-1.7	V-2	4	3	50	50	50	1	6	0
<b>PA-760B(+)</b>	ALL	1.5-1.7	V-2	2	4	50	50	50	2	6	0
<b>PA-777C</b>	ALL	1.5-1.7	HB	4	0	50	50	50	0	7	1
<b>PA-777D</b>	ALL	1.5-1.7	HB	4	0	50	50	50	0	7	1
<b>PA-777E</b>	ALL	1.5	HB	4	0	50	50	50	1	6	0
		3.0	HB	4	0	50	50	50			
<b>PA-777F</b>	ALL	1.5	HB	3	0	50	50	50	1	6	0
		3.0	HB	3	0	50	50	50			
<b>PA-77NB</b>	ALL	1.5	HB	4	1	50	50	50	2	6	2
		3.0	HB	4	1	50	50	50			
<b>Acrylonitrile Butadiene Styrene/Polymethyl Methacrylate (ABS/PMMA), "POLYLAC", furnished as pellets.</b>											
<b>PA-718(+)</b>	ALL	1.5-1.7	HB	-	-	50	50	50	-	-	-
<b>PA-728(+)</b>	ALL	1.5-1.7	HB	-	-	50	50	50	-	-	-
<b>Acrylonitrile Olefin Styrene (AOS), "POLYLAC", furnished as pellets.</b>											
<b>AES-815 (+)</b>	ALL	1.5	HB	4	0	50	50	50	0	6	0
		3.0	HB	3	0	50	50	50			
<b>Acrylonitrile Styrene Acrylate (ASA), "KIBILAC", furnished as pellets.</b>											
<b>PW-957(+)(f1)</b>	ALL	1.5	HB	4	0	50	50	50	3	6	0
		3.0	HB	3	0	50	50	50			
<b>PW-978B(+)(f1)</b>	ALL	1.5	HB	4	0	50	50	50	3	5	0
		3.0	HB	3	0	50	50	50			
<b>PW-978D(+)</b>	ALL	1.5	HB	4	0	50	50	50	3	6	0
		3.0	HB	3	0	50	50	50			
<b>PW-997(++)</b>	ALL	1.5	HB	4	2	50	50	50	2	5	2
		3.0	HB	4	2	50	50	50			
<b>PW-997G(+)</b>	ALL	1.5	HB	5	2	50	50	50	2	5	2
		3.0	HB	5	2	50	50	50			
<b>PW-997S(+)</b>	ALL	1.5	HB	4	0	50	50	50	3	6	0
		3.0	HB	3	0	50	50	50			
<b>Methyl Methacrylate Acrylonitrile Butadiene Styrene (MABS), "POLYLAC", furnished as pellets.</b>											
<b>PA-758M(+)</b>	ALL	1.5	HB	4	3	50	50	50	0	6	0
		3.0	HB	3	3	50	50	50			
<b>Methyl Methacrylate Acrylonitrile Butadiene Styrene (MABS), "POLYLAC", furnished as sheets.</b>											
<b>PA-758RM</b>	ALL	1.5	HB	3	0	50	50	50	0	5	0

		3.0	HB	3	0	50	50	50			
<b>Methyl Methacrylate Butadiene Styrene (MBS), "KIBITON", furnished as pellets.</b>											
<b>PB-5850</b>	ALL	1.5-1.7	HB	-	-	50	50	50	-	-	-
<b>Methyl Methacrylate Butadiene Styrene (MBS), "WONDERLOY", furnished as pellets.</b>											
<b>LM-L230</b>	ALL	1.5	HB	4	2	50	50	50	2	5	2
		3.0	HB	4	2	50	50	50			
<b>Methylmethacrylate/Styrene (MMA/S), "ACRYPOLY", furnished as sheets.</b>											
<b>LM-700(@)</b>	NC	1.5	HB	5	2	50	50	50	2	5	2
		3.0	HB	4	2	50	50	50			
<b>PM-500X(%)</b>	NC	1.5	HB	4	0	50	50	50	0	5	0
		3.0	HB	3	0	50	50	50			
<b>Methylmethacrylate/Styrene (MMA/S), "ACRYSTEX", furnished as pellets.</b>											
<b>PM-500G</b>	NC	1.5	HB	3	0	50	50	50	0	5	0
		3.0	HB	3	0	50	50	50			
<b>PM-600</b>	ALL	1.5-1.7	HB	5	2	50	50	50	2	6	2
<b>PM-700(@)</b>	NC	1.5	HB	5	2	50	50	50	2	5	2
		3.0	HB	4	2	50	50	50			
<b>Methylmethacrylate/Styrene (MMA/S), "KIBILITE", furnished as sheets.</b>											
<b>DM-551(%)</b>	NC	1.0	HB	-	-	50	50	50	-	-	-
		1.5	HB	-	-	50	50	50			
		2.0-2.2	HB	-	-	50	50	50			
<b>Methylmethacrylate/Styrene (MMA/S), "KIBILITE".</b>											
<b>DM-601(%)</b>	NC	1.0	HB	-	-	50	50	50	-	-	-
		1.5	HB	-	-	50	50	50			
		2.0-2.2	HB	-	-	50	50	50			
<b>Polycarbonate (PC), glass fiber reinforced, "WONDERLITE", furnished as pellets.</b>											
<b>EG-84(##)</b>	ALL	1.5	V-0	2	2	80	80	80	-	-	4
		3.0	V-0	0	1	80	80	80			
<b>EG-91(##)</b>	ALL	1.5	V-0	2	2	80	80	80	-	-	4
		3.0	V-0	0	1	80	80	80			
<b>Polycarbonate (PC), "WONDERLITE", furnished as pellets.</b>											
<b>PC-105(+)</b>	ALL	1.5	HB	3	1	125	120	125	2	6	1
		3.0	HB	1	1	125	120	125			
<b>PC-108(+)</b>	ALL	1.5	HB	3	1	125	120	125	2	6	1
		3.0	HB	1	1	125	120	125			
<b>PC-108U(f1)</b>	ALL	0.75-0.83	V-2	-	-	80	80	80	3	6	2
		1.5	HB	0	0	80	80	80			
		3.0	HB	0	0	80	80	80			
<b>PC-110(+)</b>	ALL	1.5	V-2	2	4	125	105	125	2	6	2
		2.5-2.8	V-2	2	3	125	105	125			
		3.0	HB	2	3	125	105	125			

<b>PC-110L(f1)</b>	ALL	1.5-1.7	V-2	3	1	125	105	125	2	6	2
		3.0	HB	2	3	125	105	125			
<b>PC-110N (a), PC-6610 (a)</b>											
	ALL	1.5	V-0	3	1	130	115	125	2	6	2
		3.0	V-0, 5VA	3	1	130	120	130			
<b>PC-110N (a), PC-6610 (a)(f1)</b>											
	ALL	1.5	V-0	3	1	130	115	125	2	6	2
		3.0	V-0	3	1	130	120	130			
<b>PC-110T</b>	ALL	2.5	V-0	3	1	130	120	130	2	6	2
		3.0	V-0	3	1	130	120	130			
<b>PC-110T(f1)</b>	NC, WT, RD	3.0	V-0	3	1	130	120	130	2	6	2
<b>PC-110U</b>	ALL	0.4	V-2	-	-	80	80	80	2	6	2
		0.75	V-2	4	4	125	105	125			
		1.5-1.7	V-2	2	4	125	105	125			
		3.0	HB	2	3	125	105	125			
<b>PC-110U(f1)</b>	ALL	0.75	V-2	4	4	125	105	125	2	6	2
		1.5-1.7	V-2	2	4	125	105	125			
		3.0	HB	2	3	125	105	125			
<b>PC-110V(+)</b>	ALL	1.5	V-2	3	0	120	105	120	2	6	2
		3.0	V-2	3	0	120	105	120			
		6.0	V-0	2	0	120	105	120			
<b>PC-115(+)</b>	ALL	0.4	V-2	4	4	80	80	80	2	6	2
		1.5	V-2	2	4	120	105	120			
		2.5-2.8	V-2	2	3	120	105	120			
		3.0	HB	2	3	120	105	120			
<b>PC-115L</b>	ALL	1.5-1.7	V-2	3	1	120	105	120	2	6	2
		3.0	HB	2	3	120	105	120			
<b>PC-115P(+)</b>	ALL	0.4	V-2	4	4	80	80	80	2	6	2
		1.5	V-2	2	4	120	105	120			
		2.5-2.8	V-2	2	3	120	105	120			
		3.0	HB	2	3	120	105	120			
<b>PC-115U</b>	ALL	0.4	V-2	-	-	80	80	80	2	6	2
		0.75	V-2	4	4	120	105	120			
		1.5-1.7	V-2	2	4	120	105	120			
		3.0	HB	2	3	120	105	120			
<b>PC-115U(f1)</b>	ALL	0.75	V-2	4	4	120	105	120	2	6	2
		1.5-1.7	V-2	2	4	120	105	120			
		3.0	HB	2	3	120	105	120			
<b>PC-115V(+)</b>	ALL	1.5	V-2	3	0	120	105	120	2	6	2
		3.0	V-2	2	0	120	105	120			
<b>PC-122(+)</b>	ALL	0.38	V-2	-	-	80	80	80	2	6	3

		1.6	V-2	2	0	120	105	120			
		3.2	V-2	2	0	120	105	120			
<b>PC-122G</b>	ALL	2.5-2.7	V-1	-	-	80	80	80	-	-	-
<b>PC-122N</b>	ALL	1.5	V-0	3	1	115	110	110	2	6	2
		3.0	V-0	3	1	115	115	115			
<b>PC-122U(f2)</b>	ALL	0.75	V-2	4	1	120	105	120	2	6	2
		3.0	V-2	2	0	120	105	120			
<b>PC-145K(Y)</b>	ALL	3.0	V-2	3	2	80	80	80	3	5	3
<b>PC-175</b>	NC	0.71-0.78	V-2	-	-	80	80	80	-	-	-
<b>PC-210</b>	ALL	1.5	V-2	3	0	125	115	120	2	6	2
		3.0	V-2	3	0	125	120	125			
<b>PC-222</b>	ALL	1.5	V-2	2	0	115	110	115	2	6	2
		3.0	V-2	2	0	115	110	115			
<b>PC-6110</b>	ALL	1.5-1.7	V-2	-	-	80	80	80	3	5	3
<b>PC-6410, PB-1203</b>	ALL	1.0	V-0	-	-	80	80	80	-	-	-
		1.2	V-0	-	-	80	80	80			
		3.0	V-0	-	-	80	80	80			
<b>PC-6500, EC-7500</b>	ALL	0.4	V-2	-	-	80	80	80	-	-	-
		0.6	V-0	-	-	80	80	80			
		0.8	V-0	-	-	80	80	80			
		3.0	V-0	-	-	80	80	80			
<b>PC-6510, PC-122F</b>	ALL	0.8-0.88	V-0	-	-	80	80	80	-	-	-
<b>PC-6520, PC-110F</b>	ALL	1.0-1.1	V-0	-	-	80	80	80	-	-	-
<b>PC-6600(Y)(a), EC-8100(Y)(a)</b>											
	ALL	1.0	V-0	3	1	130	120	130	-	-	2
		1.5	V-0	3	1	130	120	130			
		2.0	V-0, 5VB	3	1	130	120	130			
		2.5	V-0, 5VA	3	1	130	120	130			
		3.0	V-0, 5VA	0	1	130	120	130			
<b>PC-6600(Y)(f1)(a), EC-8100(Y)(f1)(a)</b>											
	WT, BK	1.5	V-0	3	1	130	120	130	-	-	2
		2.0	V-0	3	1	130	120	130			
		2.5	V-0	3	1	130	120	130			
		3.0	V-0	0	1	130	120	130			
<b>PC-6620</b>	ALL	1.5	V-0	3	1	115	110	110	2	6	2
		3.0	V-0	3	1	115	115	115			
<b>PC-6700, TC-9300</b>	ALL	2.5	V-0	-	-	80	80	80	-	-	-
		3.0	V-0	-	-	80	80	80			
<b>PC-6701, TC-9300U</b>	ALL	2.5	V-0	-	-	80	80	80	-	-	-
		3.0	V-0	-	-	80	80	80			
<b>PC-6710</b>	ALL	2.5	V-0	3	1	130	120	130	2	6	2



		3.0	V-0	3	1	130	120	130			
<b>PC-6710(f1)</b>	NC, WT, RD	3.0	V-0	3	1	130	120	130	2	6	2
<b>PC-681U (a)</b>	ALL	1.5	V-0	3	1	130	115	125	2	6	2
		3.0	V-0, 5VA	3	1	130	120	130			
<b>PC-681U (a)(f1)</b>	ALL	1.5	V-0	3	1	130	115	125	2	6	2
		3.0	V-0	3	1	130	120	130			
<b>Polycarbonate (PC), "WONDERLITE", furnished as sheets.</b>											
<b>DC-551(+)</b>	NC	1.5	HB	-	-	80	80	80	-	-	-
		2.2-2.4	HB	-	-	80	80	80			
<b>DC-551F</b>	ALL	2.0-2.2	V-2	-	-	80	80	80	-	-	-
<b>DC-701F</b>	ALL	2.0-2.2	V-2	-	-	80	80	80	-	-	-
<b>Polycarbonate (PC), "WONDERLITE", furnished as Sheets or Films.</b>											
<b>FC-975(X)</b>	ALL	0.08	HB	0	1	80	80	80	2	5	2
		0.7-0.77	HB	0	0	80	80	80			
<b>Polycarbonate (PC), "WONDERLITE".</b>											
<b>PC-140LTU</b>	ALL	0.4	V-2	-	-	80	80	80	2	6	2
		0.75	V-2	4	4	125	105	125			
		1.5-1.7	V-2	2	4	125	105	125			
		3.0	HB	2	3	125	105	125			
<b>PC-140LTU(f1)</b>	ALL	0.75	V-2	4	4	125	105	125	2	6	2
		1.5-1.7	V-2	2	4	125	105	125			
		3.0	HB	2	3	125	105	125			
<b>PC-616LS</b>	ALL	1.0	V-0	3	1	130	120	130	-	-	2
		1.5	V-0	3	1	130	120	130			
		2.0	V-0, 5VB	3	1	130	120	130			
		2.5	V-0, 5VA	3	1	130	120	130			
		3.0	V-0, 5VA	0	1	130	120	130			
<b>PC-616LS(f1)</b>	WT, BK	1.5	V-0	3	1	130	120	130	-	-	2
		2.0	V-0	3	1	130	120	130			
		2.5	V-0	3	1	130	120	130			
		3.0	V-0	0	1	130	120	130			
<b>Polycarbonate/Acrylonitrile Butadiene Styrene (PC/ABS), "WONDERLOY", furnished as pellets.</b>											
<b>PAC-1210(+)</b>	ALL	1.5	V-0	4	0	60	60	60	2	6	0
		2.1	V-0, 5VB	4	0	60	60	60			
		2.5	V-0, 5VB	4	0	60	60	60			
		3.0	V-0, 5VB	3	0	60	60	60			
<b>PAC-1220(+)</b>	ALL	1.5	V-0	4	0	60	60	60	2	6	0
		2.1	V-0	4	0	60	60	60			
		2.5	V-0	4	0	60	60	60			
		3.0	V-0	2	0	60	60	60			
<b>PC-3(\$\$)(+)</b>	ALL	1.5	HB	4	0	60	60	60	2	7	2

		3.0	HB	4	0	60	60	60			
<b>PC-330(Y)</b>	ALL	1.5	HB	4	2	60	60	60	4	6	2
		3.0	HB	4	2	60	60	60			
<b>PC-345(+), PC-345K(+)</b>											
	ALL	1.5	HB	4	0	60	60	60	2	6	2
		3.0	HB	3	0	60	60	60			
<b>PC-365(+), PC-365K(+)</b>											
	ALL	1.5	HB	4	2	60	60	60	4	5	4
		3.0	HB	4	2	60	60	60			
<b>PC-3730</b>	ALL	1.5	HB	-	-	60	60	60	-	-	-
		3.0	HB	-	-	60	60	60			
<b>PC-3740</b>	ALL	1.5	HB	-	-	60	60	60	-	-	-
		3.0	HB	-	-	60	60	60			
<b>PC-3750</b>	ALL	1.5	HB	-	-	60	60	60	-	-	-
		3.0	HB	-	-	60	60	60			
<b>PC-3765</b>	ALL	1.5	HB	-	-	60	60	60	-	-	-
		3.0	HB	-	-	60	60	60			
<b>PC-3775</b>	ALL	1.5	HB	-	-	60	60	60	-	-	-
		3.0	HB	-	-	60	60	60			
<b>PC-385(+), PC-385K(+)</b>											
	ALL	1.5	HB	3	0	60	60	60	2	7	2
		3.0	HB	3	0	60	60	60			
<b>PC-510(+)</b>	ALL	1.0	HB	-	-	60	60	60	2	6	0
		1.5	V-0	4	0	60	60	60			
		2.1	V-0, 5VB	4	0	60	60	60			
		2.5	V-0, 5VB	4	0	60	60	60			
		3.0	V-0, 5VA	3	0	60	60	60			
<b>PC-530</b>	ALL	1.5	V-0	3	2	60	60	60	3	5	2
		2.0	V-0, 5VB	3	2	60	60	60			
		3.0	V-0	2	2	60	60	60			
<b>PC-540(Y)</b>	ALL	0.75	HB	3	3	60	60	60	3	5	2
		0.8	V-2	3	3	60	60	60			
		1.5	V-0	3	3	85	80	80			
		2.0	V-0, 5VB	3	3	85	80	80			
		3.0	V-0, 5VA	3	2	85	80	80			
<b>PC-540H</b>	ALL	0.8	HB	-	-	60	60	60	-	-	-
		1.5	V-0	-	-	60	60	60			
		2.0	V-0, 5VB	-	-	60	60	60			
<b>PC-541(Y)</b>	ALL	0.75	V-2	4	0	60	60	60	3	6	2
		0.80	V-2	3	0	60	60	60			
		1.5	V-0	3	0	60	60	60			

		3.0	V-0	3	0	60	60	60			
<b>PC-545(Y)</b>	ALL	1.2	V-0	4	2	60	60	60	2	5	3
		1.5	V-0	4	2	60	60	60			
		3.0	V-0	4	2	60	60	60			
<b>PC-6015(&amp;), PB-1202(&amp;)</b>											
	WT, RD, BK	0.4	V-2	-	-	60	60	60	-	-	-
	ALL	1.2	V-0	-	-	60	60	60			
		3.0	V-0	-	-	60	60	60			
<b>Polycarbonate/Acrylonitrile Butadiene Styrene (PC/ABS), furnished as pellets.</b>											
<b>PB-730</b>	ALL	1.5	HB	-	-	60	60	60	-	-	-
		3.0	HB	-	-	60	60	60			
<b>PB-740</b>	ALL	1.5	HB	-	-	60	60	60	-	-	-
		3.0	HB	-	-	60	60	60			
<b>PB-750</b>	ALL	1.5	HB	-	-	60	60	60	-	-	-
		3.0	HB	-	-	60	60	60			
<b>PB-765</b>	ALL	1.5	HB	-	-	60	60	60	-	-	-
		3.0	HB	-	-	60	60	60			
<b>PB-775</b>	ALL	1.5	HB	-	-	60	60	60	-	-	-
		3.0	HB	-	-	60	60	60			
<b>Polymethyl Methacrylate (PMMA), ""ACRYREX" for pellets or "ACRYPOLY" for sheets", furnished as pellets or sheets.</b>											
<b>CM-205 (X)(f1)</b>	ALL	1.5	HB	4	0	95	95	95	0	6	1
		3.0	HB	4	2	95	95	95			
	NC	8.0	HB	1	2	95	95	95			
<b>CM-205B</b>	NC	1.5	HB	-	-	50	50	50	-	-	-
		6.0	HB	-	-	50	50	50			
		8.0	HB	-	-	50	50	50			
<b>Polymethyl Methacrylate (PMMA), "ACRYREX", furnished as pellets.</b>											
<b>Acryrex</b>	CL	1.5	HB	4	0	50	50	50	-	-	-
		3.0	HB	4	0	50	50	50			
<b>CM-203</b>	ALL	1.5	HB	4	0	50	50	50	0	6	1
		3.0	HB	-	-	50	50	50			
<b>CM-206</b>	ALL	1.5	HB	4	0	50	50	50	0	3	0
		3.0	HB	3	0	50	50	50			
<b>CM-207</b>	ALL	1.5	HB	4	0	50	50	50	0	6	1
		3.0	HB	-	-	50	50	50			
<b>CM-207G</b>	ALL	1.5	HB	3	0	50	50	50	0	4	0
		3.0	HB	3	0	50	50	50			
<b>CM-211(v)</b>	ALL	1.5	HB	4	0	50	50	50	0	6	1
		3.0	HB	3	-	50	50	50			
<b>Polymethyl Methacrylate/Polycarbonate (PMMA/PC), "KIBILITE", furnished as sheets.</b>											

<b>DC-552(+)</b>	NC	2.0-2.2	V-2	-	-	50	50	50	-	-	-
<b>DC-553(+)</b>	NC	1.5	V-2	-	-	50	50	50	-	-	-
		1.9-2.1	V-2	-	-	50	50	50			
<b>DC-603(+)</b>	NC	1.5	V-2	-	-	50	50	50	-	-	-
		2.0-2.2	V-2	-	-	50	50	50			
<b>DC-653(+)</b>	NC	1.5	V-2	-	-	50	50	50	-	-	-
		2.0-2.2	V-2	-	-	50	50	50			
<b>DC-703F</b>	NC	1.9-2.1	V-2	-	-	50	50	50	-	-	-
<b>Polymethyl Methacrylate/Polycarbonate (PMMA/PC), "WONDERLOY", furnished as pellets.</b>											
<b>PC-580</b>	ALL	1.2-1.3	V-0	-	-	50	50	50	-	-	-
<b>Polystyrene (PS), "KIBILITE", furnished as sheets or finished parts.</b>											
<b>DS-851(%)</b>	WT	1.5-1.7	HB	-	-	50	50	50	-	-	-
<b>Polystyrene (PS), modified, "POLYREX", furnished as pellets.</b>											
<b>PH-858(+)</b>	ALL	1.5	HB	3	3	50	50	50	0	6	0
		3.0	HB	2	3	50	50	50			
<b>PH-888E(+)</b>	ALL	1.5	V-0	1	3	50	50	50	2	7	2
		3.0	V-0	0	3	50	50	50			
<b>Polystyrene (PS), "POLYREX", furnished as pellets.</b>											
<b>PG-22</b>	ALL	1.5	HB	3	1	50	50	50	0	6	1
		3.0	HB	3	1	50	50	50			
<b>PH-66</b>	ALL	1.5	HB	4	2	50	50	50	2	5	2
		3.0	HB	4	2	50	50	50			
<b>Polystyrene (PS), "POLYREX", furnished as pellets or powder.</b>											
<b>PG-33</b>	ALL	1.5	HB	3	1	50	50	50	0	6	-
		3.0	HB	3	0	50	50	50			
<b>PG-383(+)</b>	ALL	1.5	HB	3	3	50	50	50	0	6	-
		3.0	HB	3	3	50	50	50			
<b>PG-385</b>	ALL	1.5	HB	3	4	50	50	50	0	6	1
		3.0	HB	3	4	50	50	50			
<b>PG-79</b>	ALL	1.5	HB	4	1	50	50	50	0	6	-
		3.0	HB	3	0	50	50	50			
<b>PG-79N</b>	ALL	1.5	HB	4	0	50	50	50	0	6	1
		3.0	HB	4	0	50	50	50			
<b>PG-80(+)</b>	ALL	1.5	HB	3	2	50	50	50	0	6	1
		3.0	HB	3	0	50	50	50			
<b>PG-80N</b>	ALL	1.5	HB	3	2	50	50	50	0	6	1
		3.0	HB	3	0	50	50	50			
<b>PH-55Y</b>	ALL	1.6	HB	4	0	50	50	50	0	6	1
		3.0	HB	3	0	50	50	50			
<b>PH-60(+)</b>	ALL	1.5	HB	3	0	50	50	50	0	6	-
		3.0	HB	3	0	50	50	50			

		6.0	HB	2	0	50	50	50			
<b>PH-60C</b>	ALL	1.5	HB	4	0	50	50	50	1	6	0
		3.0	HB	4	0	50	50	50			
<b>PH-60G</b>	ALL	1.5	HB	4	0	50	50	50	0	6	0
		3.0	HB	3	0	50	50	50			
<b>PH-850</b>	ALL	1.5	HB	3	0	50	50	50	0	6	2
		3.0	HB	3	0	50	50	50			
<b>PH-860H</b>	ALL	1.5	HB	3	0	50	50	50	0	6	0
		3.0	HB	3	0	50	50	50			
<b>PH-872</b>	ALL	1.5	V-2	-	-	50	50	50	2	6	0
		2.5	V-0	-	-	50	50	50			
		3.0	V-0	3	0	50	50	50			
<b>PH-872A</b>	ALL	2.5	V-0	4	0	50	50	50	2	7	1
		3.0	V-0	4	0	50	50	50			
<b>PH-874</b>	ALL	1.5	V-2	4	0	50	50	50	2	6	1
		2.5	V-2	3	0	50	50	50			
	NC, WT, BK	2.5	V-0	3	0	50	50	50			
	ALL	3.0	V-0	3	0	50	50	50			
<b>PH-874A</b>	ALL	1.5-1.7	V-2	4	0	50	50	50	1	7	0
<b>PH-874B</b>	ALL	2.1	V-0	4	0	50	50	50	2	6	0
		2.5-2.8	V-0	3	0	50	50	50			
<b>PH-875</b>	ALL	1.5	V-1	4	0	50	50	50	0	6	0
		2.5	V-0, 5VB	3	0	50	50	50			
		3.0	V-0, 5VB	3	0	50	50	50			
<b>PH-879</b>	ALL	1.5	V-0	4	2	50	50	50	3	7	2
		2.1-2.3	V-0	-	-	50	50	50			
<b>PH-879A</b>	ALL	2.1	V-0	4	0	50	50	50	2	7	2
		2.5-2.8	V-0	3	0	50	50	50			
<b>PH-88</b>	ALL	1.0	HB	-	-	50	50	50	0	6	-
		1.5	HB	3	3	50	50	50			
		3.0	HB	3	0	50	50	50			
<b>PH-888</b>	ALL	1.5	HB	4	0	50	50	50	1	6	1
		3.0	HB	3	0	50	50	50			
<b>PH-888G</b>	ALL	1.5	HB	3	0	50	50	50	1	6	1
		3.0	HB	3	0	50	50	50			
<b>PH-888H</b>	ALL	1.5	HB	3	0	50	50	50	0	6	1
		3.0	HB	3	0	50	50	50			
<b>PH-88HT(+)</b>	ALL	1.5	HB	4	3	50	50	50	-	-	-
		3.0	HB	3	3	50	50	50			
<b>PH-88S</b>	ALL	1.5	HB	3	0	50	50	50	3	6	-
		3.0	HB	3	0	50	50	50			

<b>PH-88SF</b>	ALL	1.5	HB	4	2	50	50	50	0	6	1
		3.0	HB	4	1	50	50	50			
<b>PH-99</b>	ALL	1.5	HB	3	3	50	50	50	0	6	-
		3.0	HB	2	0	50	50	50			
<b>Polystyrene (PS), "POLYREX", furnished as sheets.</b>											
<b>DS-000B</b>	NC	1.5-1.7	HB	-	-	50	50	50	-	-	-
<b>Polystyrene/Methacrylate Styrene (PS/MS), "KIBILITE", furnished as sheets.</b>											
<b>DS-503(+)</b>	NC	2.0-2.2	HB	-	-	50	50	50	-	-	-
<b>DS-553(+)</b>	NC	1.2	HB	-	-	50	50	50	-	-	-
		1.5	HB	-	-	50	50	50			
		2.0-2.2	HB	-	-	50	50	50			
<b>DS-603(+)</b>	NC	1.5	HB	-	-	50	50	50	-	-	-
		2.0-2.2	HB	-	-	50	50	50			
<b>DS-653(+)</b>	NC	1.5	HB	-	-	50	50	50	-	-	-
		2.0-2.2	HB	-	-	50	50	50			
<b>DS-743(+)</b>	NC	1.5	HB	-	-	50	50	50	-	-	-
		2.0-2.2	HB	-	-	50	50	50			
<b>DS-753B</b>	NC	1.5-1.7	HB	-	-	50	50	50	-	-	-
<b>DS-763(+)</b>	NC	1.5-1.7	HB	-	-	50	50	50	-	-	-
<b>DS-903(+)</b>	NC	1.5-1.7	HB	-	-	50	50	50	-	-	-
<b>DS-943(+)</b>	NC	1.5	HB	-	-	50	50	50	-	-	-
		2.0-2.2	HB	-	-	50	50	50			
<b>DS-963(+)</b>	NC	1.5-1.7	HB	-	-	50	50	50	-	-	-
<b>Polystyrene/Methacrylate Styrene (PS/MS), "KIBILITE", furnished as sheets or finished parts.</b>											
<b>DS-551(%)</b>	WT	1.0	HB	-	-	50	50	50	-	-	-
		1.5	HB	-	-	50	50	50			
		2.0-2.2	HB	-	-	50	50	50			
<b>DS-601(%)</b>	WT	1.5	HB	-	-	50	50	50	-	-	-
		2.0-2.2	HB	-	-	50	50	50			
<b>Styrene Acrylonitrile (SAN), "KIBISAN", furnished as pellets.</b>											
<b>PN-106 L150 FG</b>	ALL	1.5	HB	3	0	50	50	50	0	5	1
		3.0	HB	3	0	50	50	50			
<b>PN-106(+)</b>	ALL	1.5	HB	3	0	50	50	50	0	5	1
		3.0	HB	3	0	50	50	50			
<b>PN-107 L125 FG</b>	ALL	1.5	HB	5	1	50	50	50	1	6	2
		3.0	HB	4	1	50	50	50			
<b>PN-107(+)</b>	ALL	1.5	HB	5	1	50	50	50	1	6	2
		3.0	HB	4	1	50	50	50			
<b>PN-108</b>	ALL	1.5	HB	5	1	50	50	50	1	6	3
		3.0	HB	4	1	50	50	50			
<b>PN-117</b>	ALL	1.5	HB	4	0	50	50	50	0	6	-

		3.0	HB	-	-	50	50	50			
<b>PN-117 L100 FG</b>	ALL	1.5	HB	4	0	50	50	50	0	6	-
		3.0	HB	-	-	50	50	50			
<b>PN-117 L200 FG</b>	ALL	1.5	HB	4	0	50	50	50	0	6	-
		3.0	HB	-	-	50	50	50			
<b>PN-117C</b>	ALL	1.5	HB	4	3	50	50	50	0	6	1
		3.0	HB	4	2	50	50	50			
<b>PN-117C FG</b>	ALL	1.5	HB	4	3	50	50	50	0	6	1
		3.0	HB	4	2	50	50	50			
<b>PN-118(+)</b>	ALL	1.5	HB	4	1	50	50	50	1	7	3
		3.0	HB	4	1	50	50	50			
<b>PN-127</b>	ALL	1.5	HB	4	0	50	50	50	0	6	-
		3.0	HB	-	-	50	50	50			
<b>PN-127H</b>	ALL	1.5	HB	0	0	50	50	50	0	6	-
		3.0	HB	-	-	50	50	50			
<b>PN-128 (+)</b>	ALL	1.5	HB	2	3	50	50	50	0	6	2
		3.0	HB	2	2	50	50	50			
<b>PN-128H(+)</b>	ALL	1.5	HB	3	3	50	50	50	0	6	1
		3.0	HB	1	2	50	50	50			
<b>PN-138H(+)</b>	ALL	1.5	HB	2	3	50	50	50	0	6	1
		3.0	HB	1	3	50	50	50			
<b>Styrene Acrylonitrile (SAN), "KIBISAN", furnished as sheets.</b>											
<b>PN-137H</b>	ALL	1.5	HB	3	0	50	50	50	0	4	1
		3.0	HB	2	0	50	50	50			
<b>Styrene Butadiene (SB), "POLYREX", furnished as pellets.</b>											
<b>PH-875A</b>	ALL	1.5	V-2	-	-	50	50	50	-	-	-
		2.0-2.2	V-0	-	-	50	50	50			
<b>Styrene Butadiene (SB), furnished as pellets.</b>											
<b>PB-5903</b>	NC	1.5-1.7	HB	-	-	50	50	50	-	-	-

(##) - Replace by two digits from 10-30 indicates the glass fiber reinforced from 10-30%.

(\$\$) - Polycarbonate (PC) content, two digits from 45 to 85 to indicate polycarbonate content from 45% to 85%, except 45% and 85%.

(%) - May be replaced by one alphanumeric to indicate the microstructure of finished parts.

(&) - Maybe none or replace by one digit of alphabet to indicate the color.

(+) - Indicate 0~0.5% acid scavengers.

(++) - Optional suffix (except S and G) may be used to denote usage of 0-0.5 percent acid scavengers.

(@) - Optional suffix; may be used to denote usage of different quantities of lubricant.

(a) - Ball pressure temperature is in accordance with IEC 60695-10-2 Method B.




(f1) - Suitable for outdoor use with respect to exposure to Ultraviolet Light, Water Exposure and Immersion in accordance with UL 746C.

(f2) - Subjected to one or more of the following tests: Ultraviolet Light, Water Exposure or Immersion in accordance with UL 746C, where the acceptability for outdoor use is to be determined by UL.

(v) - Vicat softening temperature of 95 degree C achieved at 3.0mm

(X) - Optional suffix except suffix "B"; may be used to denote usage of different quantities of lubricant.

(Y) - Optional suffix; may be suffixed with one or two alphabet but except H, unconcerned with formula or constituent changed.

Marking: Company name or tradename "ACRYPOLY" , "ACRYREX" , "ACRYSTEX" , "KIBILAC" , "KIBILITE" , "KIBISAN" , "KIBITON" , "POLYLAC" , "POLYREX" , "WONDERLITE" , "WONDERLOY" or trademark  ,  ,  and material designation on container, wrapper or finished part.

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