



Shanghai Olimy Co.,Ltd

Inspection Report

PO: 31954

Issued: Mandy

Date: Sep 23th,2019

Email:tech@olimy.com

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Add:Room 810 Building B Lane 2888 South Qilianshan Road Putuo
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Summary:



- 1.SMC raw material information.**
- 2.Flatness inspection.**
- 3.Stiffness testing**
- 4.Date Stamp.**
- 5.Pallet Gap.**
- 6.Loading.**
- 7.Some units with repair.**
- 8.Inspection record and Pallets Layout.**

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SMC raw material information:



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SMC raw material information:



Sheet molding compound Inspection Report

品名	SMC-1036	颜色	9010白	批号	2019091101		
检验项目	Item	技术指标	Specification	检验方法	Test Method	检验结果	Result
外观	Appearance	色匀、平整、浸渍良好、不粘薄膜		GB/T 15568		合格	
玻璃纤维含量	Glass fiber content (%)	22±2		GB/T 15568		23.2	
单位面积质量	Weight per unit area (kg/m ²)	4±0.28		GB/T 15568		4.04	
*密度	Density (g/cm ³)	1.75-1.85		GB/T 1463		1.81	
*吸水率	Water absorption (mg)	≤20		GB/T 1462		18.6	
*热变形温度	Heat deflection temperature	≥200		GB/T 1634		>200	
*巴氏硬度	Barcol Hardness	≥30		GB/T 3854		37	
*模塑收缩率	Moulding shrinkage(%)	≤0.05		GB/T 15568		0.05	
*拉伸强度	Tensile strength (MPa)	≥50		GB/T 1447		53.6	
*弯曲强度	Flexural strength (MPa)	≥120		GB/T 1449		155	
*弯曲弹性模量	Flexural modulus (GPa)	≥10.0		GB/T 1449		10.8	
*冲击韧性	Impact strength (kJ/m ²)	≥45		GB/T 1451		52.3	
检验	Test co						
备	Res						

2019年09月12日

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SMC raw material information:



During this batch, we used the new raw material [REDACTED] for 1200×1200 and 1200×750.

The supplier is also a big company and we are using lots of their raw materials for other products. We made the physical test and the loading is no problem. Dali checked the flatness and stiffness for all the decs which were produced for the first day and spot checked the other decs which were produced in the other days. And there's no problem.

We were always using [REDACTED] but this time the sheet was sticky to the cavity. That's the reason that we changed the raw material for this batch.

The supplier for [REDACTED] is studying the problem and will give the solution soon. In the future, we can use both as options.

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Flatness inspection:



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Stiffness testing:



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Stiffness testing:



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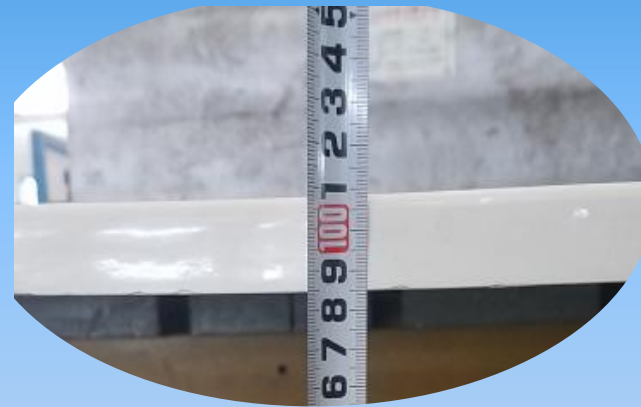
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Stiffness testing:



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Stiffness testing:



distance: $98.5 - 96.4 = 21$ mm
less than 24mm

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Date Stamp:



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Pallet Gap:



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Packing:

As usual the cartons for units with repair marked with \triangle .



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Loading:



The cartons for plastic parts were put on the top of pallets.

Please take care when you unload them.

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Some units with repair:



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Inspection Record and Pallets Layout:



Shanghai Olimy Co.,Ltd							
Inspection record of shower tray--to UK							
No: 1906		版号: A		修订号: 1		表格编号:	
客户 Customer		产品名称 Part name		产品型号 Part No			
订单号 PO#		数量 Quantity		检验日期 Date		2019/9/21	
抽样标准 Standard		抽样数量: 包装及外观按2%的比例抽样; 允收水准: AC=0,Re=1. Sampling quantity: 2% for packing and appearance; Acceptable level: AC=0,Re=1.					
序号 No.	检验项目 Inspection item	技术要求 Standard	抽检数量 Quantity	允收 AQL	拒收 Rejection	检验工具 Inspection tool	判定 Result
1	包装 Packing	纸箱无破损, 足够结实 No breakage on carton, strong enough		0	1	目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		产品四边均需有泡沫护边保护 Foams to protect each edge of the product				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		纸箱上下两面均需印有唛头 Shipping mark to be shown on both carton				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		托盘(如果有)需用免熏蒸胶合板 Pallet need to be made from plywood				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG <input type="checkbox"/> NA
2	外观 Appearance	产品与客户确认样件无明显色差, 白色色号RAL9010 Color to be RAL9010. No obvious color difference with the sample		0	1	目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		产品无严重翘曲变形, 放在平面上长度和宽度方向变形不超过1MM No serious warping or deformation, flatness deformation to be within 1mm				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		表面不能有脏污 No dirt on surface				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		不能有玻纤外露 No glass fiber comes out from surface				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		产品不能有缺料 No shortage on surface				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
每个产品均需标制日期 Clear date information on each piece	目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG					
3	装箱要求 Container loading	集装箱需干净无杂物 No dirt inside container	/	/	/	目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		集装箱不能有漏洞 No holes on container				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		装箱过程中不能有杂物带入箱内 No dirt to come during container loading				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		箱门打开后拍照 Photo is necessary before loading				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		装箱过程需拍照 Photo is necessary during loading				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		货物装好后关门前需拍照 Photo is necessary after loading				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		关上带有集装箱编号一边门, 另一边打开, 拍照 Photo is necessary when one side of the door is closed, the other door remains open.				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
货物装完关门后拍照 Photo is necessary when all doors are closed.	目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG					
4	其它 Others						<input type="checkbox"/> OK <input type="checkbox"/> NG <input type="checkbox"/> NA
结论 Result		<input checked="" type="checkbox"/> 合格 OK <input type="checkbox"/> 不合格 NG					
检验员 Checked by		JYH		审核 Approved by		[Signature]	

Inspection Record, see attachment 1

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Inspection Record and Pallets Layout:

Pallet Layout

P1	P10	Pallet No.	Model	QTY	Remarks
P2	P11	P1:	SD 1200*1200	55 pcs	
P1		P2:	SD 1200*1200	55 pcs	3 units repaired
P3	P12	P3:	SD 1200*1200	55 pcs	
P4		P4:	SD 1200*1200	55 pcs	
P5		P5:	SD 1200*750	55 pcs	
P6	P13	P6:	SD 1200*750	55 pcs	4 units repaired
P7		P7:	SD 1500*1000	55 pcs	
P8		P8:	SD 1500*1000	55 pcs	
P9		P9:	SD 1800*900	55 pcs	11 units repaired
	P14	P10:	SD 1300*800	54 pcs	1 unit repaired
		P11:	SD 1300*800	55 pcs	
	P15	P12:	SD 1300*800	55 pcs	4 units repaired
		P13:	SD 1800*820	55 pcs	6 units repaired
		P14:	SD 1800*700	50 pcs	
	P16	P15:	SD 1800*700	50 pcs	4 units repaired
		P16:	SD 1500*1000	55 pcs	2 units repaired
		Total		869 pcs	
		SD 1200*1200		220 pcs	
		SD 1200*750		110 pcs	
		SD 1500*1000		165 pcs	
		SD 1800*900		55 pcs	
		SD 1300*800		164 pcs	
		SD 1800*820		55 pcs	
		SD 1800*700		100 pcs	
		Total		869	

Pallet Layout, see attachment 2

The cartons for units with repair marked with \triangle as usual

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