



# Shanghai Olimy Co.,Ltd

## Inspection Report

PO: 32367

Issued: Mandy

Date: Nov 8th,2019

---

Email:[tech@olimy.com](mailto:tech@olimy.com)

[www.olimy.com](http://www.olimy.com)

Tel:[0086 21 52686625](tel:00862152686625)

Fax:[0086 52686627-804](tel:008652686627804)

Add:Room 810 Building B Lane 2888 South Qilianshan Road Putuo  
District Shanghai China

## Summary:

---



- 1.SMC raw material information.**
- 2.Flatness and height inspection.**
- 3.Date Stamp.**
- 4.Packing.**
- 5.Loading.**
- 6.Some units with repair.**
- 7.Inspection record.**
- 8.Pallet Layout.**

---

**Email:**[tech@olimy.com](mailto:tech@olimy.com)

**Tel:**[0086 21 52686625](tel:00862152686625)

**Add:**Room 810 Building B Lane 2888 South Qilianshan Road Putuo  
District Shanghai China

**[www.olimy.com](http://www.olimy.com)**

**Fax:**[0086 52686627-804](tel:008652686627804)

# SMC raw material information:



10/0011  
第1页, 共1页

**送货单**

NO: XSCKD022019100530  
打印日期: 2019-10-10 16:36:05

承运单号: 100353  
客户名称: [REDACTED]  
联系人: [REDACTED]  
送货地址: [REDACTED]

业务员: 孙超  
承运单位: 江苏三赢物流有限公司

物料编码	物料名称	单位	数量	单位F	数量F	备注
01030201103602	高性能片状模塑料SMC 1036 9010白色	千克	24995.000	箱/卷	20.0	

制单人: 尹瑞雪  
审核: [REDACTED]  
运输单位签收: [REDACTED]  
客户签收: 张金强

① 9010日 ② 1260  
③ 1264  
④ 1059  
⑤ 1020  
⑥ 124  
⑦ 1260

2019.10.12

Email: [tech@olimy.com](mailto:tech@olimy.com)

[www.olimy.com](http://www.olimy.com)

Tel: 0086 21 52686625

Fax: 0086 52686627-804

Add: Room 810 Building B Lane 2888 South Qilianshan Road Putuo District Shanghai China

## SMC raw material information:



ISO9001质量认证注册企业  
ISO 9001 Certified Company

Building Materials No 253 Plant  
片状模塑料及其制品检验报告  
Sheet molding compound inspection Report

品名	SMC-1036	颜色	9010白	批号	2019100901
检验项目 Item	技术指标 Specification		检验方法 Test Method		检验结果 Result
外观 Appearance	色匀、平整、浸渍良好、不粘薄膜		GB/T 15568		合格
玻璃纤维含量 Glass fiber content (%)	22±2		GB/T 15568		23.3
单位面积质量 Weight per unit area (kg/m <sup>2</sup> )	4±0.28		GB/T 15568		4.05
*密度 Density (g/cm <sup>3</sup> )	1.75-1.85		GB/T 1463		1.82
*吸水率 Water absorption (mg)	≤20		GB/T 1462		18.5
*热变形温度 Heat deflection temperature	≥200		GB/T 1634		>200
*巴氏硬度 Barcol Hardness	≥30		GB/T 3854		37
*模塑收缩率 Moulding shrinkage(%)	≤0.05		GB/T 15568		0.05
*拉伸强度 Tensile strength (MPa)	≥50		GB/T 1447		53.6
*弯曲强度 Flexural strength (MPa)	≥120		GB/T 1449		155
*弯曲弹性模量 Flexural modulus (GPa)	≥10.0		GB/T 1449		10.8
*冲击韧性 Impact strength (kJ/m <sup>2</sup> )	≥45		GB/T 1451		52.3
检验结论 Test conclusion	合格/PASS				
备注 Remarks	标“*”为型式检验项目				

生  
Production Tec  
2019年10月10日

Email: [tech@olimy.com](mailto:tech@olimy.com)

Tel: 0086 21 52686625

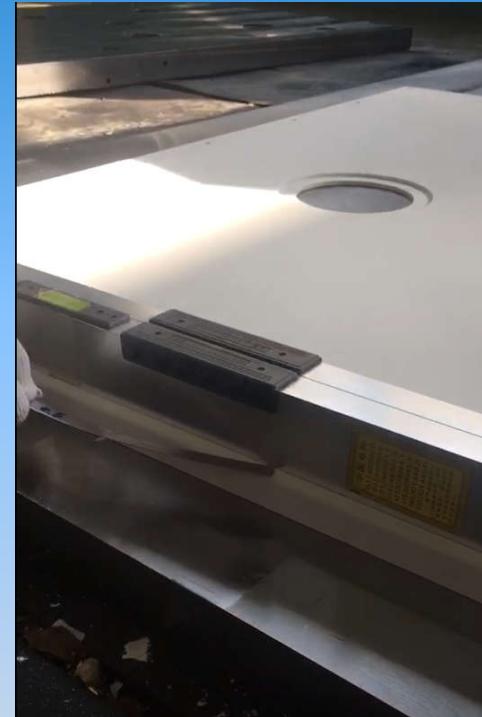
Add: Room 810 Building B Lane 2888 South Qilianshan Road Putuo District Shanghai China

[www.olimy.com](http://www.olimy.com)

Fax: 0086 52686627-804

## Flatness and height inspection:

---



---

**Email:**[tech@olimy.com](mailto:tech@olimy.com)

**Tel:**[0086 21 52686625](tel:00862152686625)

**Add:**Room 810 Building B Lane 2888 South Qilianshan Road Putuo  
District Shanghai China

**[www.olimy.com](http://www.olimy.com)**

**Fax:**[0086 52686627-804](tel:008652686627804)

**Date Stamp:**

---



---

**Email:**[tech@olimy.com](mailto:tech@olimy.com)

**Tel:**0086 21 52686625

**Add:**Room 810 Building B Lane 2888 South Qilianshan Road Putuo  
District Shanghai China

**[www.olimy.com](http://www.olimy.com)**

**Fax:**0086 52686627-804

## Packing:



**Email:**[tech@olimy.com](mailto:tech@olimy.com)

**Tel:**0086 21 52686625

**Add:**Room 810 Building B Lane 2888 South Qilianshan Road Putuo  
District Shanghai China

**[www.olimy.com](http://www.olimy.com)**

**Fax:**0086 52686627-804



## Loading:

---



---

**Email:**[tech@olimy.com](mailto:tech@olimy.com)

**Tel:**0086 21 52686625

**Add:**Room 810 Building B Lane 2888 South Qilianshan Road Putuo  
District Shanghai China

**[www.olimy.com](http://www.olimy.com)**

**Fax:**0086 52686627-804



## Loading:



**Email:**[tech@olimy.com](mailto:tech@olimy.com)

**Tel:**[0086 21 52686625](tel:00862152686625)

**Add:** Room 810 Building B Lane 2888 South Qilianshan Road Putuo District Shanghai China

**[www.olimy.com](http://www.olimy.com)**

**Fax:**[0086 52686627-804](tel:008652686627804)

**Loading:**



**Email:**[tech@olimy.com](mailto:tech@olimy.com)

**Tel:**0086 21 52686625

**Add:**Room 810 Building B Lane 2888 South Qilianshan Road Putuo  
District Shanghai China

**[www.olimy.com](http://www.olimy.com)**

**Fax:**0086 52686627-804

## Some units with repair- shortage on the edge :



on some units of 1800x900 shower dec, there's a little shortage on the edge (about 2cm long and 2mm wide). We polished them with sand paper, after that most of them are not obvious. We marked  $\triangle$  on packages of which are still a little obvious.

Email: [tech@olimy.com](mailto:tech@olimy.com)

Tel: 0086 21 52686625

Add: Room 810 Building B Lane 2888 South Qilianshan Road Putuo District Shanghai China

[www.olimy.com](http://www.olimy.com)

Fax: 0086 52686627-804

## Some units with repair- with embossment:

---



with embossments



embossments polished

some ejector pins around the waste hole of 1000x1000 shower dec were not on correct position, that caused the embossments with height about 2mm. Dali found this problem during the routing inspection and then requested workers to adjust the ejector pins on right position. After polishing there were not embossments and the surface were flat.

---

**Email:**[tech@olimy.com](mailto:tech@olimy.com)

**Tel:**0086 21 52686625

**Add:**Room 810 Building B Lane 2888 South Qilianshan Road Putuo  
District Shanghai China

**[www.olimy.com](http://www.olimy.com)**

**Fax:**0086 52686627-804

# Inspection Record:



Inspection record of shower tray---to UK							
No:	1912	版本号: A	修订号: 1	表格编号:			
产品名称 Part name	fiberglass shower tray		产品型号 Part No				
订单号 PO#	32367	数量 Quantity	920 units	检验日期 Date	2019/11/7		
抽样标准 Standard	抽样数量: 包装及外观按2%的比例抽样; 允收水准: AC=0, Re=1. Sampling quantity: 2% for packing and appearance; Acceptable level: AC=0, Re=1.						
序号 No.	检验项目 Inspection Item	技术要求 Standard	抽检数量 Quantity	允收 AQL	拒收 Rejection	检验工具 Inspection tool	判定 Result
1	包装 Packing	纸箱无破损, 足够结实 No breakage on carton, strong enough		0	1	目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		产品四边均需有泡沫护边保护 Foams to protect each edge of the product				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		纸箱上下两面均需有脚撑头 Shipping mark to be shown on both carton				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		托盘(如果有)需用免熏蒸胶合板 Pallet need to be made from plywood				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG <input type="checkbox"/> NA
2	外观 Appearance	产品与客户确认样件无明显色差, 白色色号 RAL9010 Color to be RAL9010, No obvious color difference with the sample		0	1	目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		产品无严重翘曲变形, 放在平面上长度和宽度方向变形不超过1MM No serious warping or deformation, flatness deformation to be within 1mm				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		表面不能有脏污 No dirt on surface				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		不能有玻纤外露 No glass fiber comes out from surface				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		产品不能有缺料 No shortage on surface				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
每个产品均需标刻日期 Clear date information on each piece	目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG					
3	装箱要求 Container loading	集装箱需干净无杂物 No dirt inside container	/	/	/	目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		集装箱不能有漏洞 No holes on container				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		装箱过程中不能有杂物带入箱内 No dirt to come during container loading				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		箱门打开后拍照 Photo is necessary before loading				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		装箱过程拍照 Photo is necessary during loading				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		货物装好后关门前拍照 Photo is necessary after loading				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
		关上带有集装箱编号一边门, 另一边打开, 拍照 Photo is necessary when one side of the door is closed, the other door remains open.				目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG
货物装完关门后拍照 Photo is necessary when all doors are closed.	目视 Visual	<input checked="" type="checkbox"/> OK <input type="checkbox"/> NG					
4	其它 Others						
结论 Result		<input checked="" type="checkbox"/> 合格 OK <input type="checkbox"/> 不合格 NG					
检验员 Checked by		丁立峰		审核 Approved t			

Inspection Record, see attachment 1

Email: [tech@olimy.com](mailto:tech@olimy.com)

Tel: [0086 21 52686625](tel:0086 21 52686625)

Add: Room 810 Building B Lane 2888 South Qilianshan Road Putuo District Shanghai China

[www.olimy.com](http://www.olimy.com)

Fax: [0086 52686627-804](tel:0086 52686627-804)



# Pallet Layout:



## Pallet Layout

P1	P9
P2	P10
P3	P11
P4	P12
P8	P13
P7	P14
P6	P15
P5	P16

Pallet No.	Model	QTY	Remarks
P1:	SD 1200*1200	55 pcs	
P2:	SD 1200*1200	55 pcs	1 unit repaired
P3:	SD 1000*1000	55 pcs	
P4:	SD 1000*1000	55 pcs	1 unit repaired
P6:	SD 1800*900	63 pcs	
P6:	SD 1800*900	63 pcs	13 units repaired
P7:	SD 1400*900	59 pcs	
P8:	SD 1400*900	59 pcs	
P9:	SD 1300*800	55 pcs	
P10:	SD 1300*800	55 pcs	
P11:	SD 1300*800	55 pcs	
P12:	SD 1300*800	55 pcs	
P13:	SD 1400*900	59 pcs	
P14:	SD 1400*900	59 pcs	4 units repaired
P15:	SD 1400*900	59 pcs	
P16:	SD 1400*900	59 pcs	
<b>Total</b>		<b>920 pcs</b>	

<b>Total</b>	
SD 1400*900	354 pcs
SD 1200*1200	110 pcs
SD 1800*900	126 pcs
SD 1000*1000	110 pcs
SD 1300*800	220 pcs
	920 pcs

Pallet Layout, see attachment 2

Email: [tech@olimy.com](mailto:tech@olimy.com)

Tel: 0086 21 52686625

Add: Room 810 Building B Lane 2888 South Qilianshan Road Putuo District Shanghai China

[www.olimy.com](http://www.olimy.com)

Fax: 0086 52686627-804